

# **TECHNICAL BULLETIN**

# S.I. No. 3 Coating Remover

## PRODUCT DESCRIPTION

This product is a uniquely formulated low viscosity coating remover that does not contain methylene chloride. It is extremely effective in removing conventional acrylic and alkyds as well as present day coatings such as hi-solids and low VOC two part systems.

### **OUTSTANDING FEATURES**

- Low toxicity. Contains no caustics, acids, phenols or chlorinated solvents.
- Especially good at removing tough industrial finishes.
- Safe to use on all types of wood and metal.
- Low evaporation resulting in increased bath life.
- Stripped pieces can be rinsed with water.
- High flash point.

#### CHEMICAL CHARACTERISTICS

Base: N-methyl-2-pyrrolidone, Dimethyl Adipate Appearance: Clear liquid Odor: Mild VOC: 750 g/l Vapor Pressure: <0.2 mm Hg @ 20°C Flash Point: 200°F (T.C.C.) Viscosity: 10-15 Seconds/#4 Ford Cup WPG: 8.91 lbs. pH (1% in H<sub>2</sub>O): 7

### **USE INSTRUCTIONS**

This product is formulated for use in immersion process tanks. Temperature range from room temperature to 150°F. Air agitation will also speed action of remover. The exact temperature and time for a particular coating can be determined by testing. Stripped surface should be cleaned with a good cleaner to remove all remover residue. On wood surfaces, warming the stripped piece to 100°F is recommended to speed outgassing of remover.

Savogran offers a customer service lab that will determine optimum temperature, immersion time and appropriate cleaning agent upon request.

SAFETY PRECAUTIONS: Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapors. See material safety data sheet for more complete information.

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