

Industrial Division

TECHNICAL BULLETIN

S.I. No. 1 Coating Remover

PRODUCT DESCRIPTION

This product is a liquid, oxalic acid activated, non-phenolic paint remover particularly effective for removing baked enamel, polyurethane, catalyzed lacquer, conversion varnish and all types of powder coatings. S.I. No. 1 is formulated for immersion tanks and brush on applications involving horizontal surfaces.

OUTSTANDING FEATURES

- Nonflammable.
- Especially good at removing the toughest industrial finishes.
- Safe to use on all types of wood, ferrous metals and masonry surfaces.
- Removes rust from iron or steel.
- Stripped pieces can be rinsed with water.
- Mild bleaching action on wood.

CHEMICAL CHARACTERISTICS

Base: Methylene Chloride, Methanol Appearance: Straw colored liquid

Odor: Aromatic

VOC: 105 g/l (excluding exempt Methylene Chloride)

Flash Point: None

Viscosity: 10-15 Seconds/#4 Ford Cup

WPG: 10.41 lbs. pH (1% in H₂O): 3-4

USE INSTRUCTIONS

This product may be used in immersion process tanks or brushed on horizontal surfaces. The exact time for a particular coating can be determined by testing. Stripped surface should be cleaned with a good cleaner to remove all remover residue.

Savogran offers a customer service lab that will determine optimum immersion time and appropriate cleaning agent upon request.

SAFETY PRECAUTIONS: Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapors. See material safety data sheet for more complete information.