

## **TECHNICAL BULLETIN**

# S.I. No. 12 Coating Remover

### **PRODUCT DESCRIPTION**

This product is a heavy-bodied, amine activated, non-phenolic coating remover particularly effective for removing baked enamel, polyurethane, catalyzed lacquer, conversion varnish and all types of powder coatings. S.I. No. 12 is formulated for brush on applications.

### **OUTSTANDING FEATURES**

- Nonflammable.
- Aircraft-type remover.
- Safe to use on all types of metals and masonry surfaces.
- Exceptionally good for tough powder coatings.
- Stripped pieces can be rinsed with water.
- Excellent Auto finish stripper.

### **CHEMICAL CHARACTERISTICS**

Base: Methylene Chloride, Methanol Appearance: Thickened liquid Odor: Ammoniacal VOC: 86 g/l (excluding exempt Methylene Chloride) Flash Point: None Viscosity: 40-50 Seconds/#4 Ford Cup WPG: 10.41 lbs. pH (1% in  $H_2O$ ): 9-10

#### **USE INSTRUCTIONS**

Brush product on surface to be stripped with a natural bristle paint brush. Use a heavy, even coat with a loaded brush stroking in one direction only. Leave the remover surface undisturbed until the old finish is completely lifted or softened as determined by a scrape test. Allow approximately twenty minutes for coating to be loosened. The exact time for a particular coating can be determined by testing. When the old finish is completely softened remove the sludge with a scraper or coarse rags. Stripped surface should be cleaned with a good cleaner to remove all remover residue.

Savogran offers a customer service lab that will determine optimum dwell time and appropriate cleaning agent upon request.

SAFETY PRECAUTIONS: Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapors. See material safety data sheet for more complete information.

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