

## **Industrial Division**

## **TECHNICAL BULLETIN**

# S.I. No. 11 Coating Remover

#### PRODUCT DESCRIPTION

This product is a liquid, amine activated, non-phenolic coating remover particularly effective for removing baked enamel, polyurethane, catalyzed lacquer, conversion varnish and all types of powder coatings. S.I. No. 11 is formulated for immersion tanks and brush on applications involving horizontal surfaces.

### **OUTSTANDING FEATURES**

- Nonflammable.
- Aircraft-type remover.
- Safe to use on all types of metals and masonry surfaces.
- Stripped pieces can be rinsed with water.
- Exceptionally good for tough powder coatings.
- Excellent Auto finish stripper.

#### **CHEMICAL CHARACTERISTICS**

Base: Methylene Chloride, Methanol Appearance: Straw colored liquid

Odor: Ammoniacal

VOC: 86 g/l (excluding exempt Methylene Chloride)

Flash Point: None

Viscosity: 10-15 Seconds/#4 Ford Cup

WPG: 10.36 lbs. pH (1% in H<sub>2</sub>O): 9-10

#### **USE INSTRUCTIONS**

This product may be used in immersion process tanks or brushed on horizontal surfaces. The exact time for a particular coating can be determined by testing. Stripped surface should be cleaned with a good cleaner to remove all remover residue.

Savogran offers a customer service lab that will determine optimum immersion time and appropriate cleaning agent upon request.

SAFETY PRECAUTIONS: Avoid contact with eyes, skin and clothing. Use with adequate ventilation. Avoid breathing vapors. See material safety data sheet for more complete information.